

FIG. 1

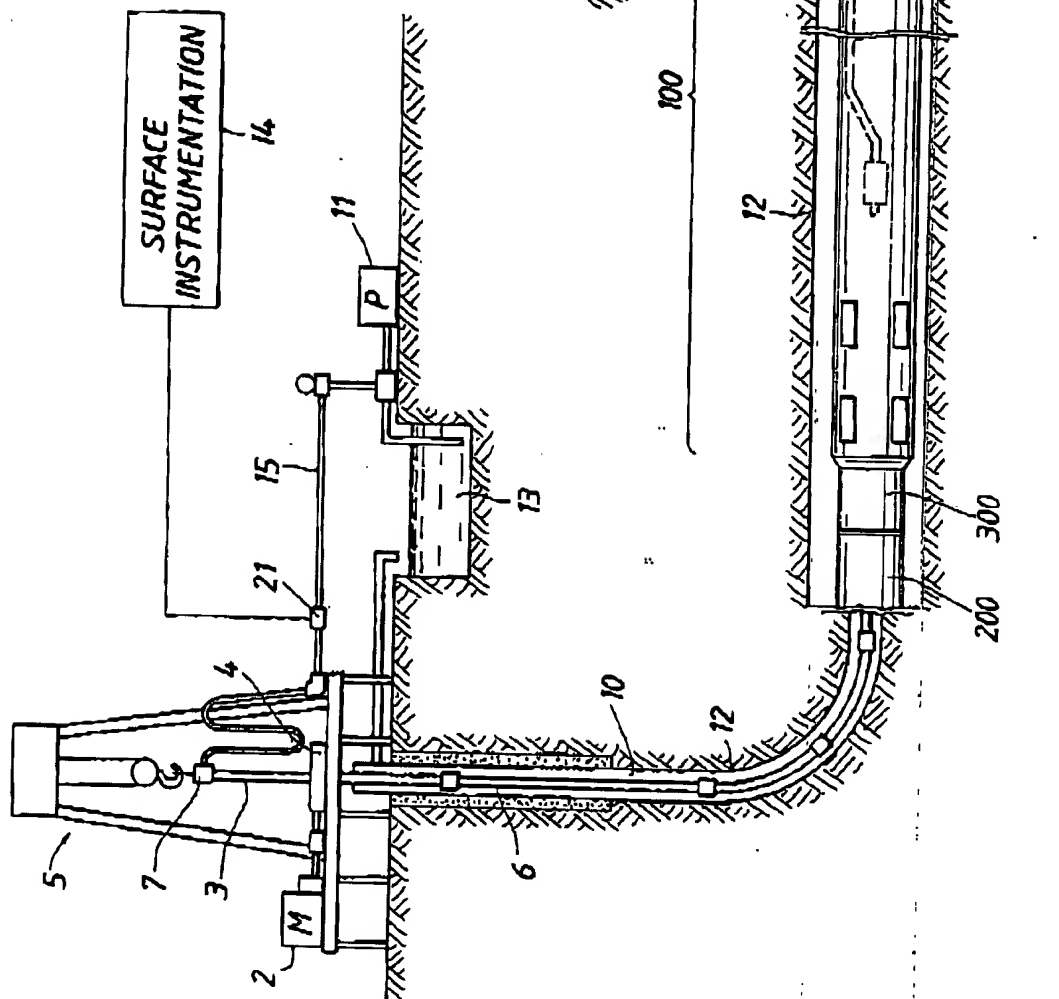


FIG. 2

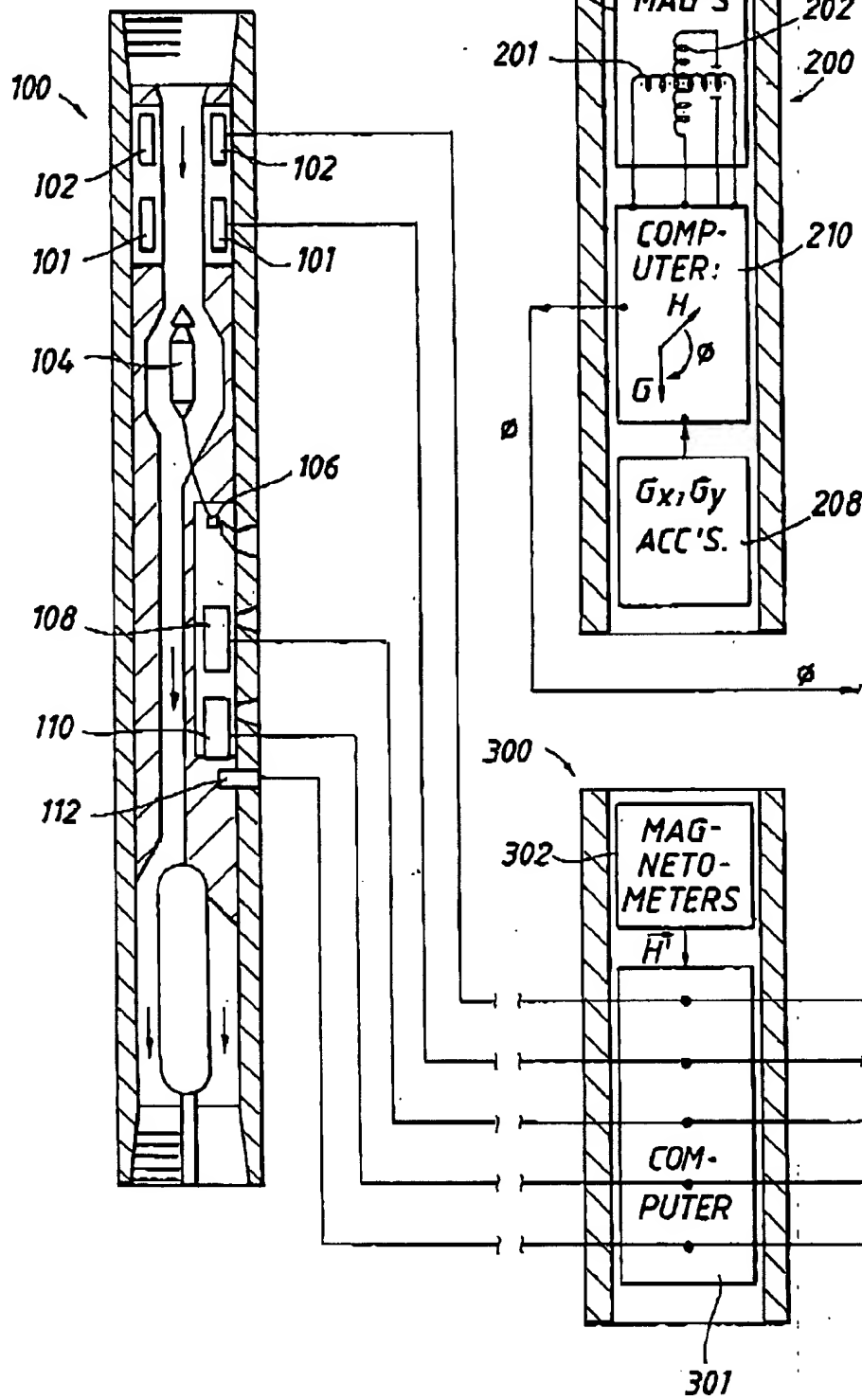


FIG. 3A

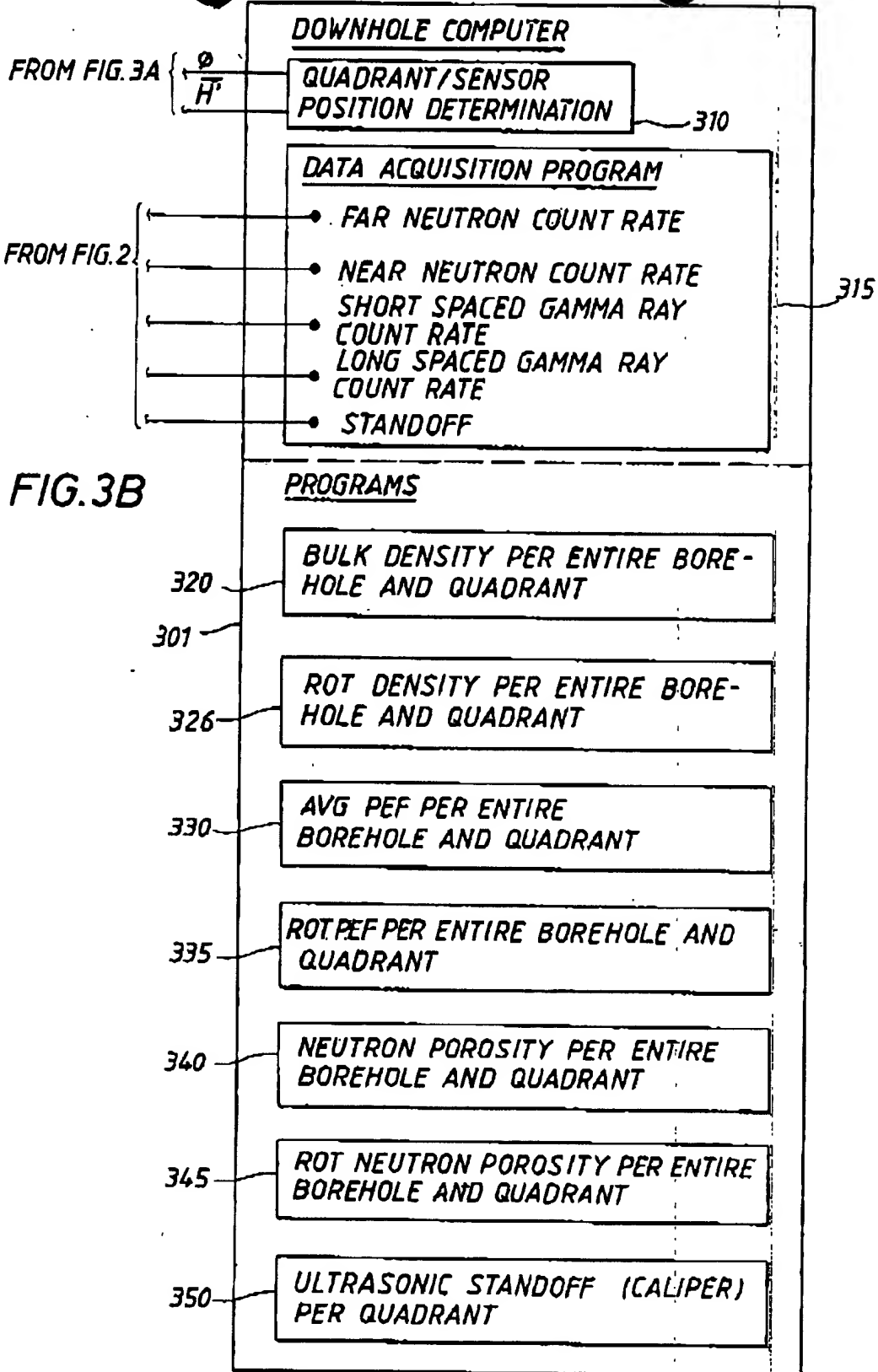


FIG. 4A

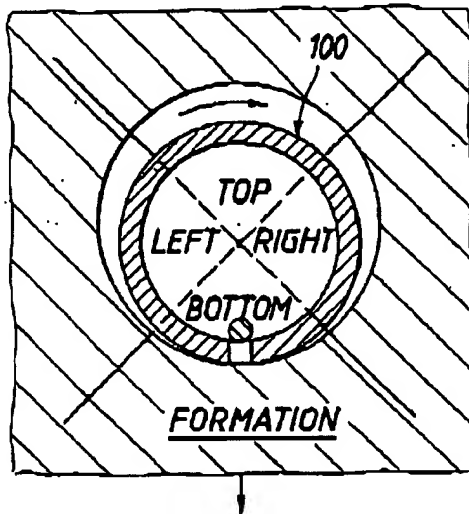


FIG. 4B

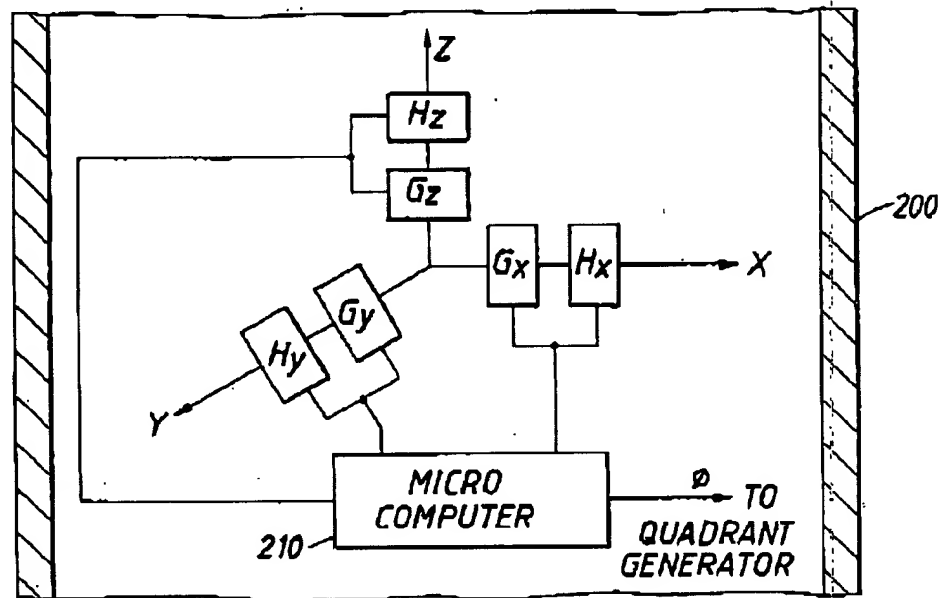
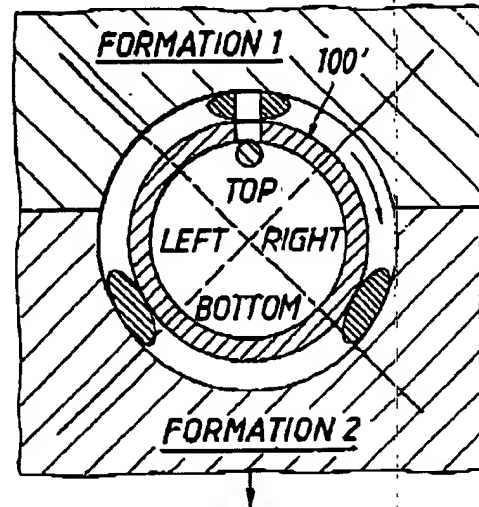


FIG. 5A

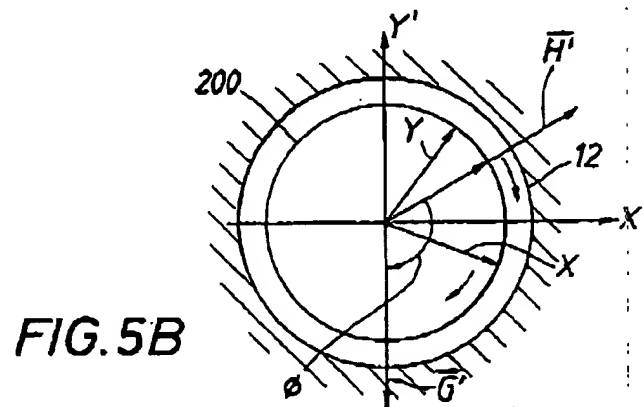
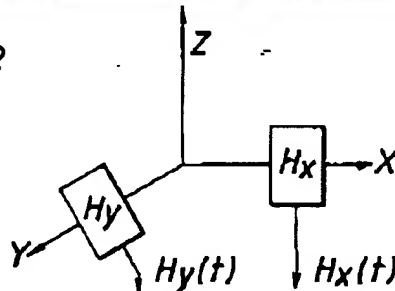


FIG. 5B

FIG. 6A

MAGNETOMETER
SECTIONQUADRANT/SENSOR POSITION DETERMINATION
COMPUTER PROGRAMDETERMINE DOWN DIRECTION

- DETERMINE $\vec{H}(t)$ VECTOR FROM $H_x(t)$, $H_y(t)$, $\Delta\theta(t)$

- DETERMINE DOWN DIRECTION ANGLE

$$\theta = \cos^{-1} \frac{H_x(t)}{(H_x^2 + H_y^2)^{1/2}}$$

$$\begin{aligned} \Delta\vec{H}(t) &= \theta(t) \text{ AS MEASURED FROM TOOL X-AXIS} \\ \Delta\vec{D}(t) &= \theta(t) - \phi \text{ AS MEASURED FROM TOOL X-AXIS} \end{aligned}$$

- DETERMINE BOTTOM QUADRANT

$$Q_{BOT}(t) = \Delta\vec{D}(t) - 45^\circ \text{ TO } \Delta\vec{D}(t) + 45^\circ$$

$$Q_{LEFT}(t) = \Delta\vec{D}(t) + 45^\circ \text{ TO } \Delta\vec{D}(t) + 135^\circ$$

$$Q_{TOP}(t) = \Delta\vec{D}(t) + 135^\circ \text{ TO } \Delta\vec{D}(t) + 225^\circ$$

$$Q_{RIGHT}(t) = \Delta\vec{D}(t) + 225^\circ \text{ TO } \Delta\vec{D}(t) - 45^\circ$$

- DETERMINE QUADRANT OF SENSOR

$\Delta\vec{S}(t)$ IS MEASURED FROM X-AXIS AND $\vec{H}(t)$ VECTOR

$\Delta\vec{S}$ IS α DEGREES FROM X-AXIS

$\Delta\vec{H}(t)$ IS $\theta(t)$ DEGREES FROM X-AXIS

$\Delta\vec{S}(t) = \alpha$ AS MEASURED FROM X-AXIS IS

IN Q_{BOT} WHEN $\Delta\vec{S}(t) = \alpha$ IS BETWEEN $\theta(t) - \phi - 45^\circ$ AND $\theta(t) - \phi + 45^\circ$, ETC.

FIG. 6F

FIG. 7A

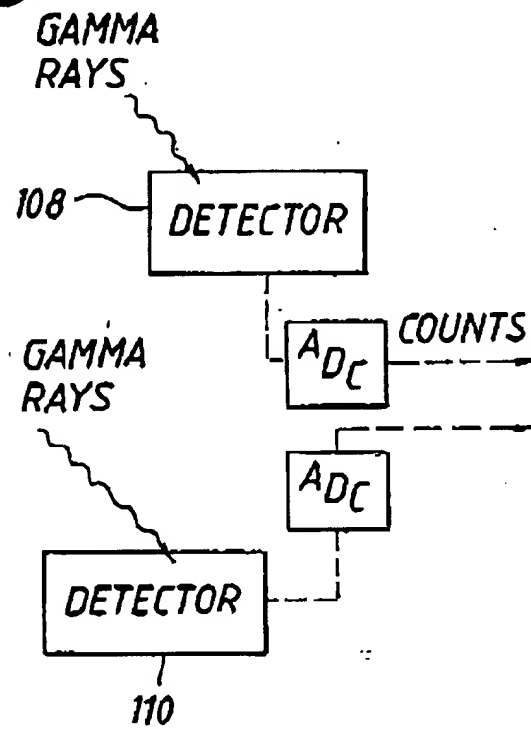


FIG. 7B

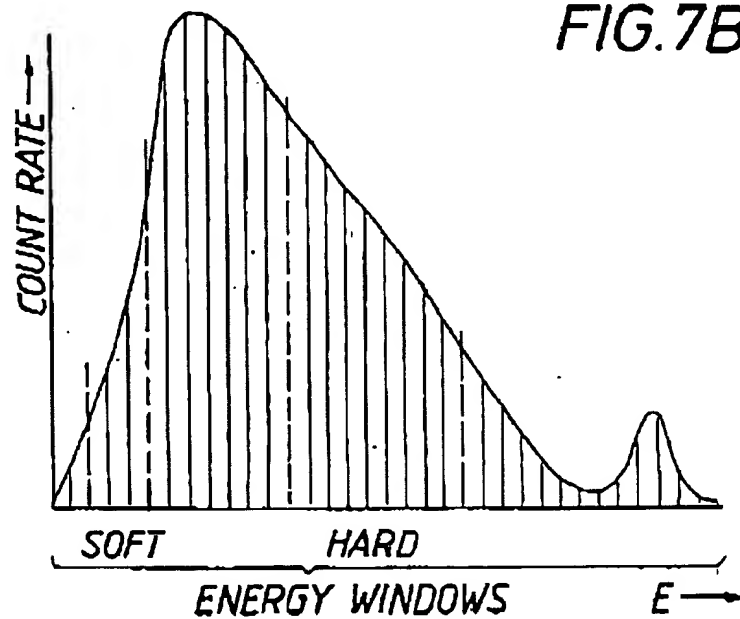


FIG. 8

315

DATA ACQUISITION COMPUTER PROGRAM: LONG AND
SHORT SPACED GAMMA RAY COUNT RATES

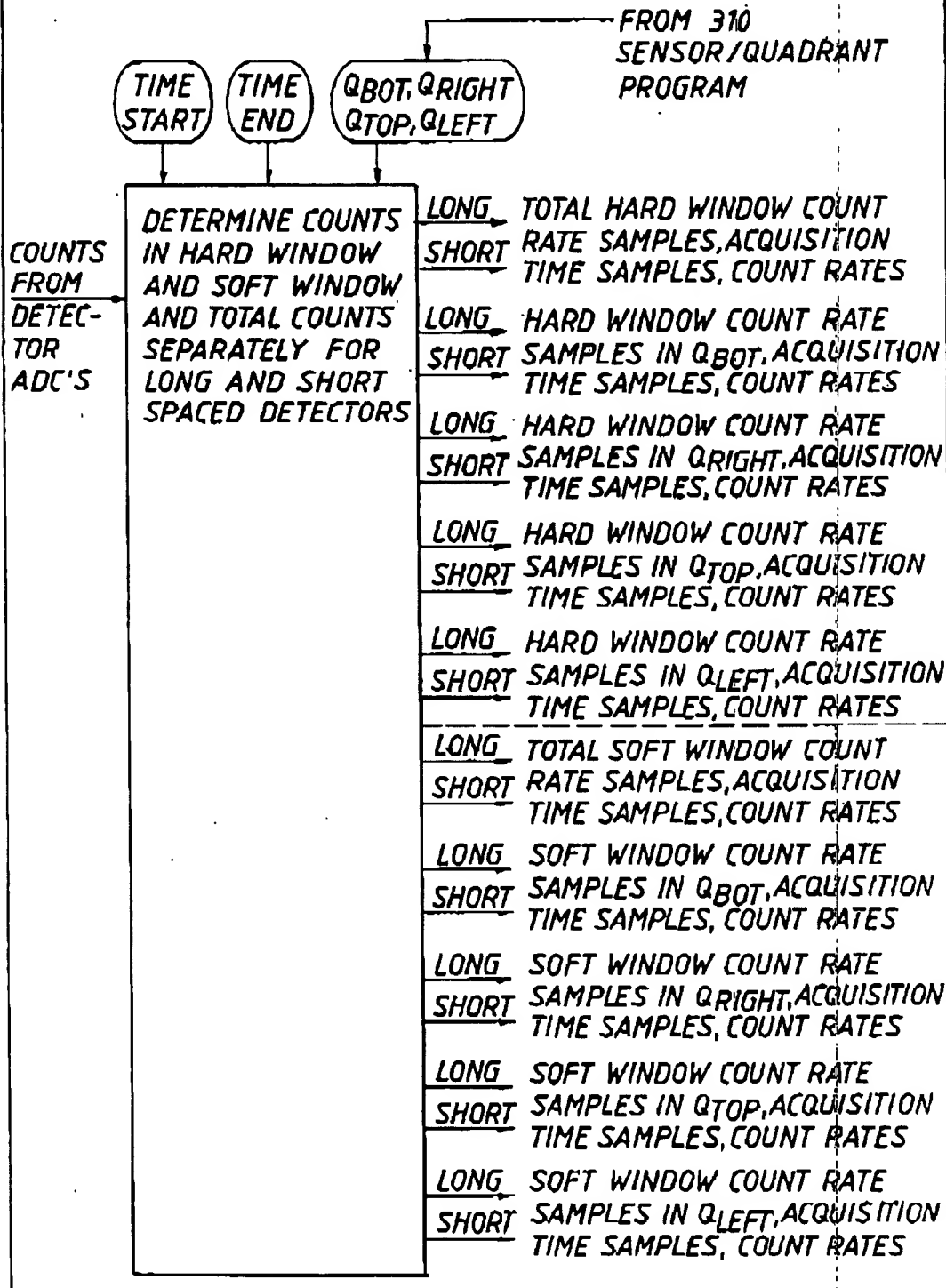


FIG. 9

320

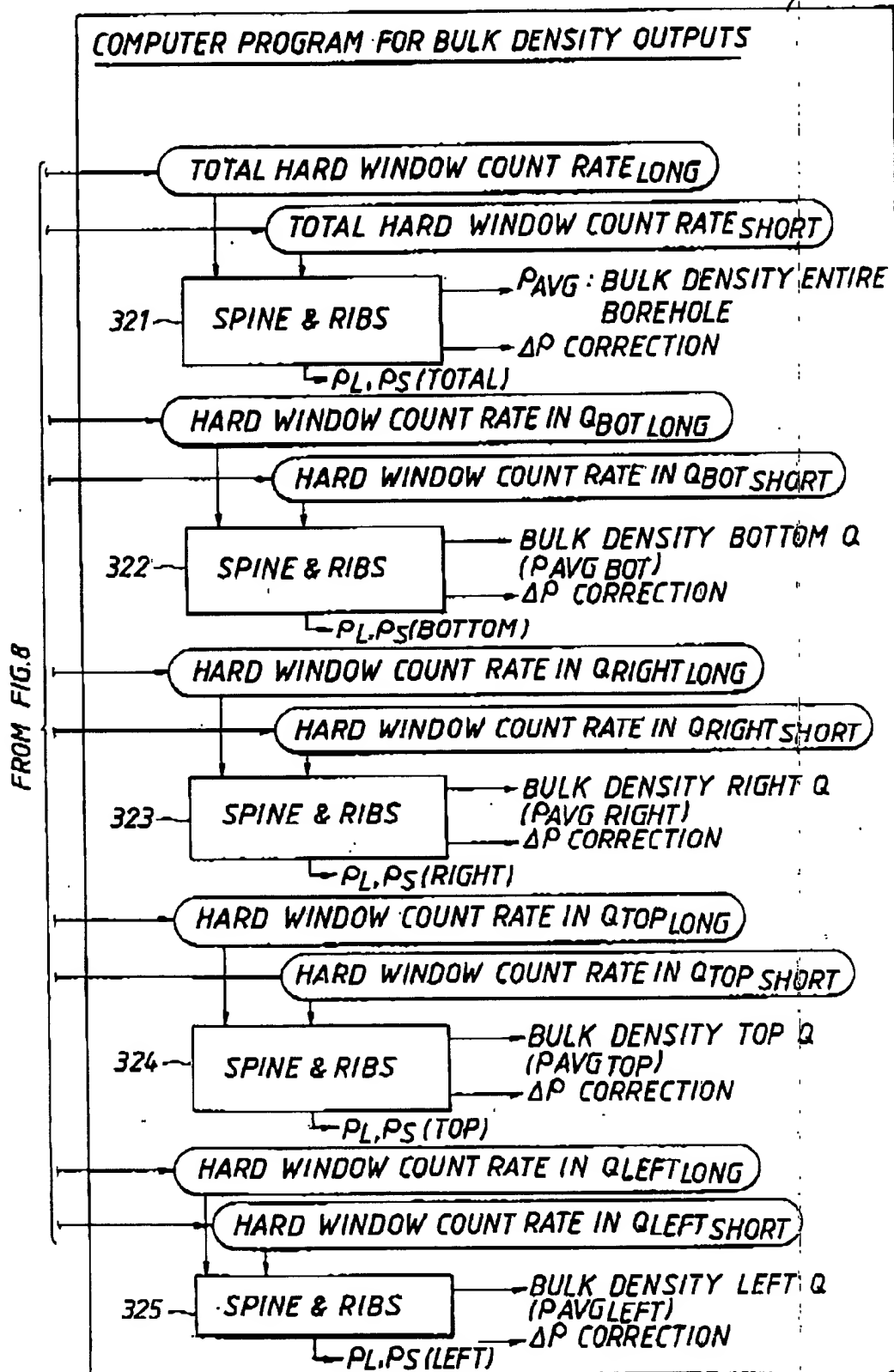


FIG. 10A-1

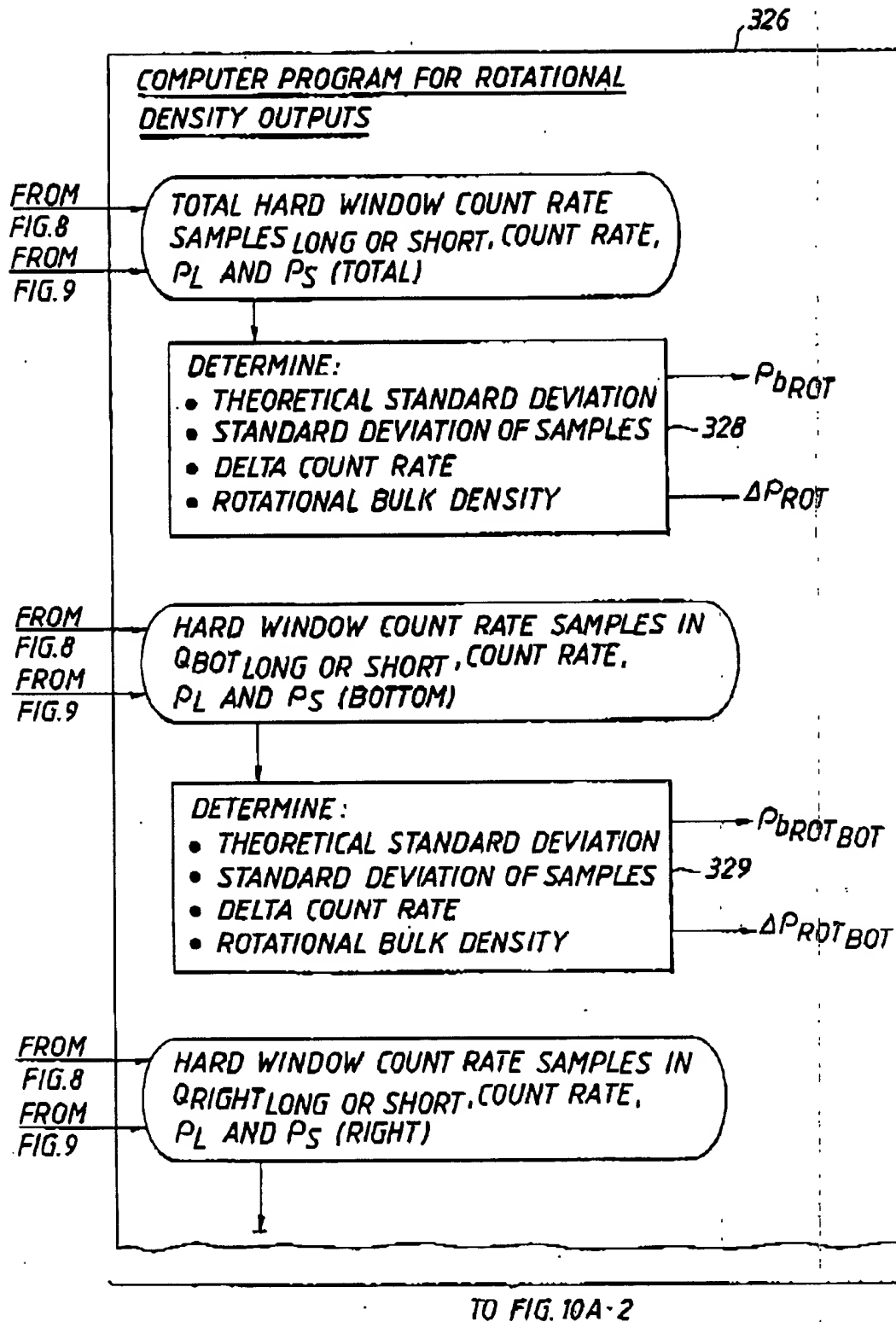
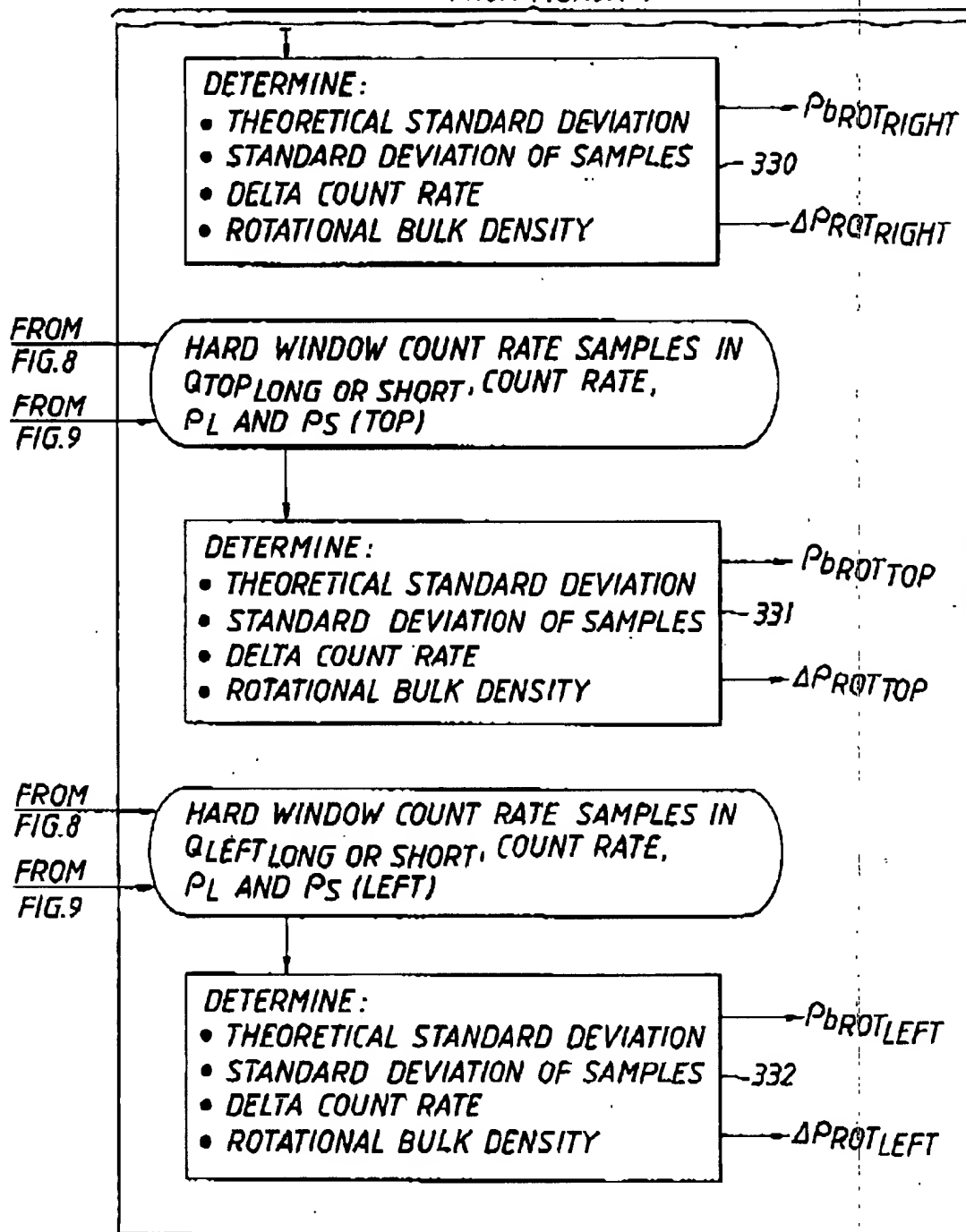


FIG. 10A-2

FROM FIG. 10A-1



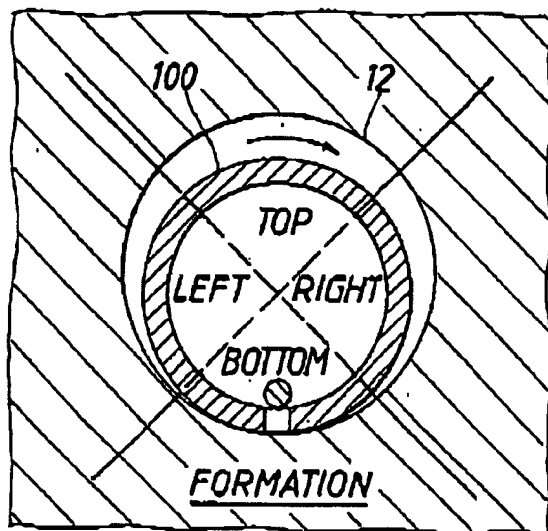


FIG. 10B

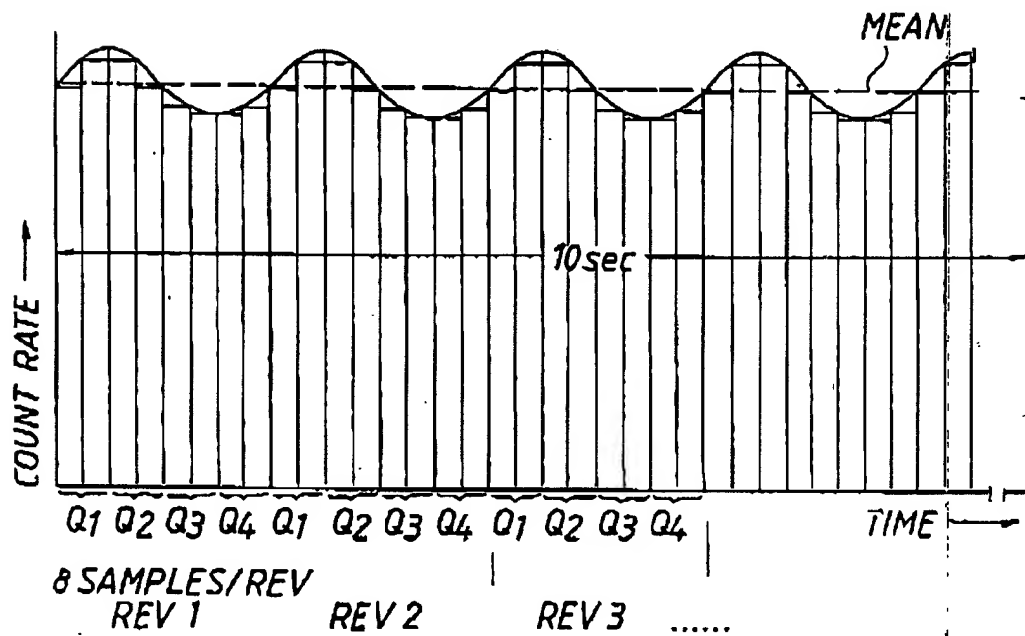
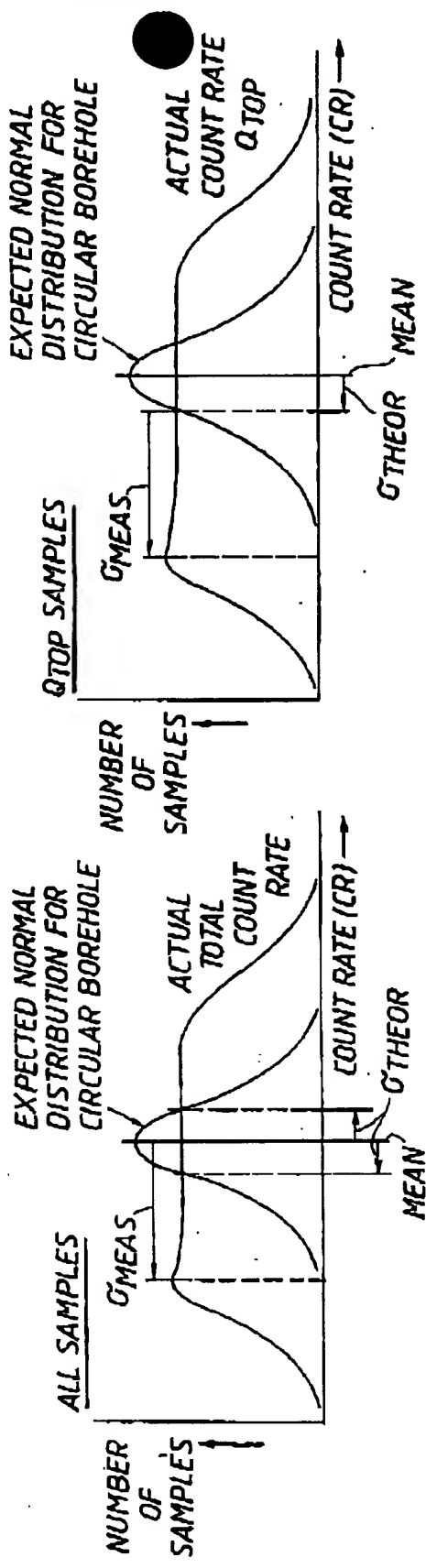


FIG. 10C



$$\Delta CR = A \sqrt{G^2_{MEAS} - G^2_{THEOR}}$$

$$\Delta PROT = (ds) \left[\ln \left(\frac{CR + \Delta CR}{CR - \Delta CR} \right) \right]$$

$$P_{bROT} = DP_L + EPS + F \Delta PROT$$

PL = LONG SPACING DENSITY

PS = SHORT SPACING DENSITY

FIG.10D-1

$$\Delta CR_{TOP} = A \sqrt{G^2_{MEAS_{TOP}} - G^2_{THEOR_{TOP}}}$$

$$\Delta PROT_{TOP} = (ds) \left[\ln \left(\frac{CR_{TOP} + \Delta CR_{TOP}}{CR_{TOP} - \Delta CR_{TOP}} \right) \right]$$

$$P_{bROT_{TOP}} = DP_{L_{TOP}} + EPS_{TOP} + F \Delta PROT_{TOP}$$

PL TOP = LONG SPACING DENSITY TOP

PS TOP = SHORT SPACING DENSITY TOP

FIG.10D-2

FIG. 11A

330

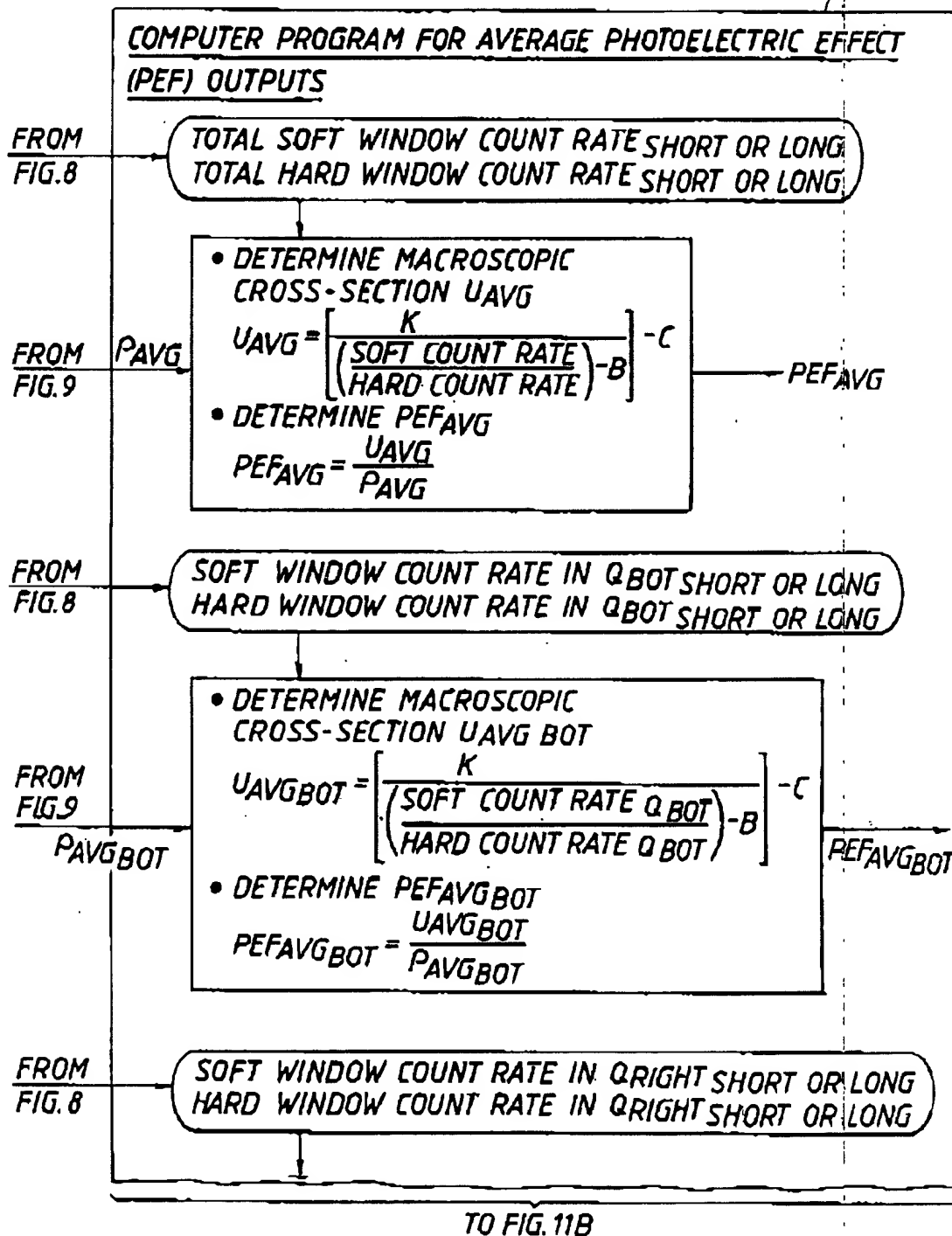


FIG. 11B

FROM FIG. 11A

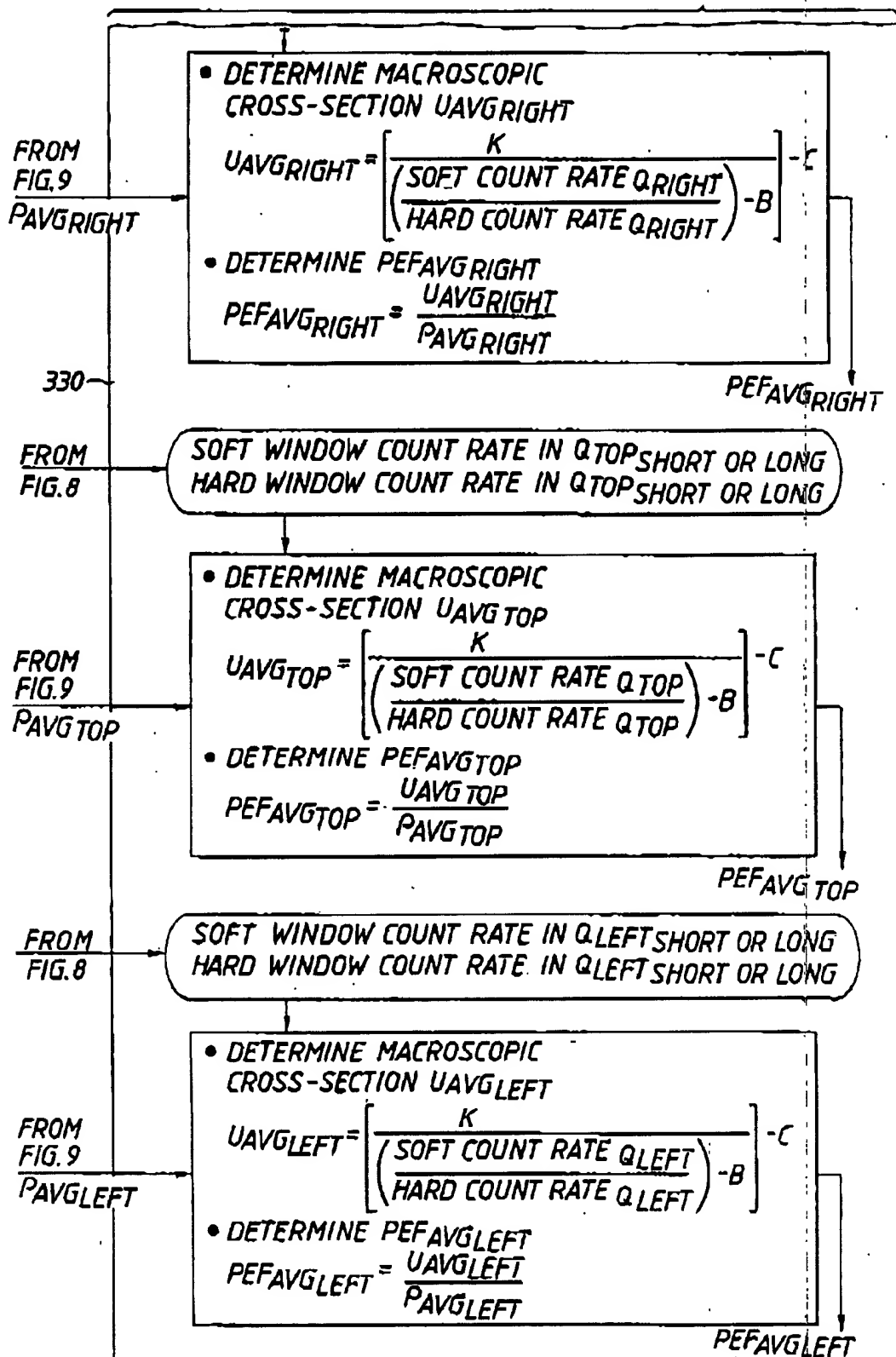


FIG. 12A

335

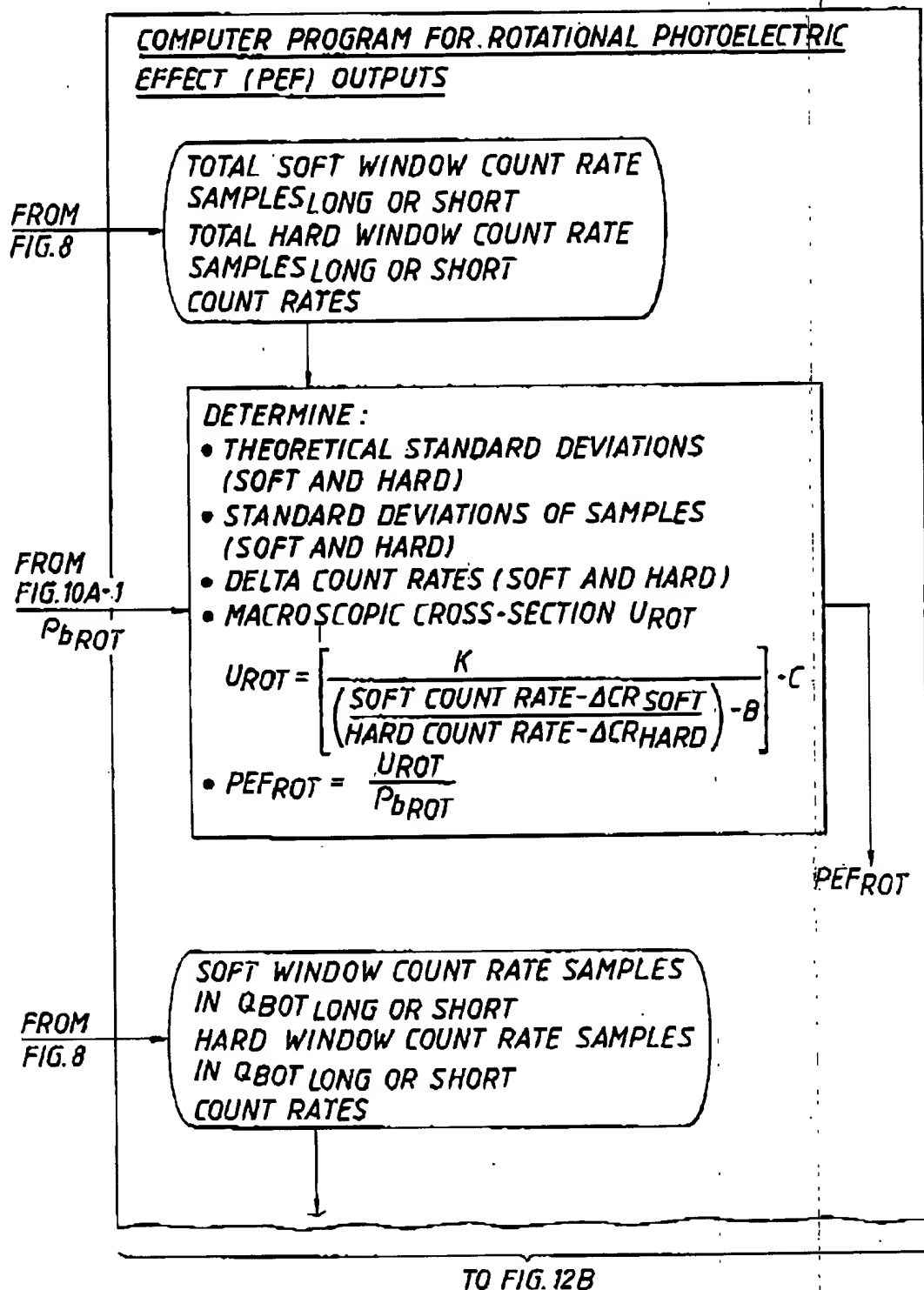


FIG. 12

FROM FIG. 12A

FROM
FIG. 10A-1
 $P_{bROTBOT}$

DETERMINE:

- THEORETICAL STANDARD DEVIATIONS (SOFT AND HARD)
- STANDARD DEVIATIONS OF SAMPLES (SOFT AND HARD)
- DELTA COUNT RATES (SOFT AND HARD)
- MACROSCOPIC CROSS-SECTION U_{ROTBOT}

$$U_{ROTBOT} = \left[\frac{K}{\left(\frac{\text{SOFT COUNT RATE} - \Delta CR_{SOFT}}{\text{HARD COUNT RATE} - \Delta CR_{HARD}} \right)^B} \right]^{-C}$$

- $PE_{FROTBOT} = \frac{U_{ROTBOT}}{P_{bROTBOT}}$

335

 $PE_{FROTBOT}$

FROM
FIG. 8

SOFT WINDOW COUNT RATE SAMPLES
IN $Q_{RIGHTLONG}$ OR SHORT
HARD WINDOW COUNT RATE SAMPLES
IN $Q_{RIGHTLONG}$ OR SHORT
COUNT RATES

FROM
FIG. 10A-2
 $P_{bROTRIGHT}$

DETERMINE:

- THEORETICAL STANDARD DEVIATIONS (SOFT AND HARD)
- STANDARD DEVIATIONS OF SAMPLES (SOFT AND HARD)
- DELTA COUNT RATES (SOFT AND HARD)
- MACROSCOPIC CROSS-SECTION $U_{ROTRIGHT}$

$$U_{ROTRIGHT} = \left[\frac{K}{\left(\frac{\text{SOFT COUNT RATE} - \Delta CR_{SOFT}}{\text{HARD COUNT RATE} - \Delta CR_{HARD}} \right)^B} \right]^{-C}$$

- $PE_{FROTRIGHT} = \frac{U_{ROTRIGHT}}{P_{bROTRIGHT}}$

 $PE_{FROTRIGHT}$

FROM
FIG. 8

SOFT WINDOW COUNT RATE SAMPLES
IN $Q_{TOPLONG}$ OR SHORT
HARD WINDOW COUNT RATE SAMPLES
IN $Q_{TOPLONG}$ OR SHORT
COUNT RATES

TO FIG. 12C

FIG. 12

FROM FIG. 12B

FROM
FIG. 10A-2 $P_{bROT TOP}$ **DETERMINE:**

- THEORETICAL STANDARD DEVIATIONS (SOFT AND HARD)
- STANDARD DEVIATIONS OF SAMPLES (SOFT AND HARD)
- DELTA COUNT RATES (SOFT AND HARD)
- MACROSCOPIC CROSS-SECTION $U_{ROT TOP}$

$$U_{ROT TOP} = \left[\frac{K}{\left(\frac{\text{SOFT COUNT RATE} - \Delta CR_{SOFT}}{\text{HARD COUNT RATE} - \Delta CR_{HARD}} \right)^{-B}} \right]^{-C}$$

335

- $PEF_{ROT TOP} = \frac{U_{ROT TOP}}{P_{bROT TOP}}$

 $PEF_{ROT TOP}$ FROM
FIG. 8

SOFT WINDOW COUNT RATE SAMPLES
IN $Q_{LEFT LONG}$ OR SHORT
HARD WINDOW COUNT RATE SAMPLES
IN $Q_{LEFT LONG}$ OR SHORT
COUNT RATES

FROM
FIG. 10A-2 $P_{bROT LEFT}$ **DETERMINE:**

- THEORETICAL STANDARD DEVIATIONS (SOFT AND HARD)
- STANDARD DEVIATIONS OF SAMPLES (SOFT AND HARD)
- DELTA COUNT RATES (SOFT OR HARD)
- MACROSCOPIC CROSS-SECTION $U_{ROT LEFT}$

$$U_{ROT LEFT} = \left[\frac{K}{\left(\frac{\text{SOFT COUNT RATE} - \Delta CR_{SOFT}}{\text{HARD COUNT RATE} - \Delta CR_{HARD}} \right)^{-B}} \right]^{-C}$$

- $PEF_{ROT LEFT} = \frac{U_{ROT LEFT}}{P_{bROT LEFT}}$

 $PEF_{ROT LEFT}$

FIG. 12D

335

COMPUTER PROGRAM FOR ROTATIONAL PHOTOELECTRIC EFFECT (PEF) OUTPUTS

FROM
FIG. 8

TOTAL SOFT WINDOW COUNT RATE SAMPLES LNG. OR SHT.
TOTAL HARD WINDOW COUNT RATE SAMPLES LNG. OR SHT.
ACQUISITION TIME SAMPLES

- DETERMINE MACROSCOPIC CROSS-SECTION U_t 's AS A FUNCTION OF ACQUISITION TIME

$$U_t = \left[\frac{K}{\left(\frac{\text{SOFT COUNT RATE}}{\text{HARD COUNT RATE}} \right)^{-B}} \right]^{-C}$$

- DETERMINE STANDARD DEVIATION FROM U_t 's
- DETERMINE PEF_{ROT} FROM DISTRIBUTION OF U_t 's

PEF_{ROT}

FROM
FIG. 8

SOFT WINDOW COUNT RATE SAMPLES IN QBOT LNG. OR SHT.
HARD WINDOW COUNT RATE SAMPLES IN QBOT LNG. OR SHT.
ACQUISITION TIME SAMPLES

- DETERMINE MACROSCOPIC CROSS-SECTION U_{tBOT} 's AS A FUNCTION OF ACQUISITION TIME

$$U_{tBOT} = \left[\frac{K}{\left(\frac{\text{SOFT COUNT RATE}}{\text{HARD COUNT RATE}} \right)^{-B}} \right]^{-C}$$

- DETERMINE STANDARD DEVIATION FROM U_{tBOT} 's
- DETERMINE PEF_{ROTBOT} FROM DISTRIBUTION OF U_{tBOT} 's

PEF_{ROTBOT}

TO FIG. 12E

FIG.12E

FROM FIG.12D

FROM
FIG. 8

SOFT WINDOW COUNT RATE SAMPLES IN Q_{RIGHT} LNG. OR SHT.
HARD WINDOW COUNT RATE SAMPLES IN Q_{RIGHT} LNG. OR SHT.
ACQUISITION TIME SAMPLES

335

- DETERMINE MACROSCOPIC CROSS-SECTION U_{RIGHT}'s AS A FUNCTION OF ACQUISITION TIME

$$U_{RIGHT} = \left[\frac{K}{\left(\frac{\text{SOFT COUNT RATE}}{\text{HARD COUNT RATE}} \right)^{-B}} \right]^{-C}$$

- DETERMINE STANDARD DEVIATION FROM U_{RIGHT}'s
- DETERMINE PEFROT_{RIGHT} FROM DISTRIBUTION OF U_{RIGHT}'s

PEFROT_{RIGHT}FROM
FIG. 8

SOFT WINDOW COUNT RATE SAMPLES IN Q_{TOP} LNG. OR SHT.
HARD WINDOW COUNT RATE SAMPLES IN Q_{TOP} LNG. OR SHT.
ACQUISITION TIME SAMPLES

- DETERMINE MACROSCOPIC CROSS-SECTION U_{TOP}'s AS A FUNCTION OF ACQUISITION TIME

$$U_{TOP} = \left[\frac{K}{\left(\frac{\text{SOFT COUNT RATE}}{\text{HARD COUNT RATE}} \right)^{-B}} \right]^{-C}$$

- DETERMINE STANDARD DEVIATION FROM U_{TOP}'s
- DETERMINE PEFROT_{TOP} FROM DISTRIBUTION OF U_{TOP}'s

PEFROT_{TOP}

TO FIG.12F

FIG. 12F

FROM FIG. 12E

FROM
FIG. 8

SOFT WINDOW COUNT RATE SAMPLES IN QLEFT LNG. OR SHT.
HARD WINDOW COUNT RATE SAMPLES IN QLEFT LNG. OR SHT.
ACQUISITION TIME SAMPLES

335

- DETERMINE MACROSCOPIC CROSS-SECTION U_{LEFT} 's AS A FUNCTION OF ACQUISITION TIME

$$U_{LEFT} = \left[\frac{K}{\left(\frac{\text{SOFT COUNT RATE}}{\text{HARD COUNT RATE}} \right) - B} \right] - C$$

- DETERMINE STANDARD DEVIATION FROM U_{LEFT} 's
- DETERMINE PEF_{ROT_LEFT} FROM DISTRIBUTION OF U_{LEFT} 's

PEF_{ROT}LEFT

FIG. 13

350

COMPUTER PROGRAM FOR ULTRASONIC STANDOFF OUTPUTS

FROM
FIG. 4A-B

- RECORD STANDOFF AS A FUNCTION OF QUADRANT
- DEVELOP HISTOGRAM OF ALL STANDOFFS AND HISTOGRAM OF STANDOFFS PER QUADRANT
- DETERMINE STANDOFF_{AVG},
STANDOFF_{MAX},
STANDOFF_{MIN}
FOR EACH QUADRANT
- DETERMINE HOLE SHAPE:
HORIZONTAL DIAMETER
VERTICAL DIAMETER

H DIAMETER

V DIAMETER

FIG. 14A

340

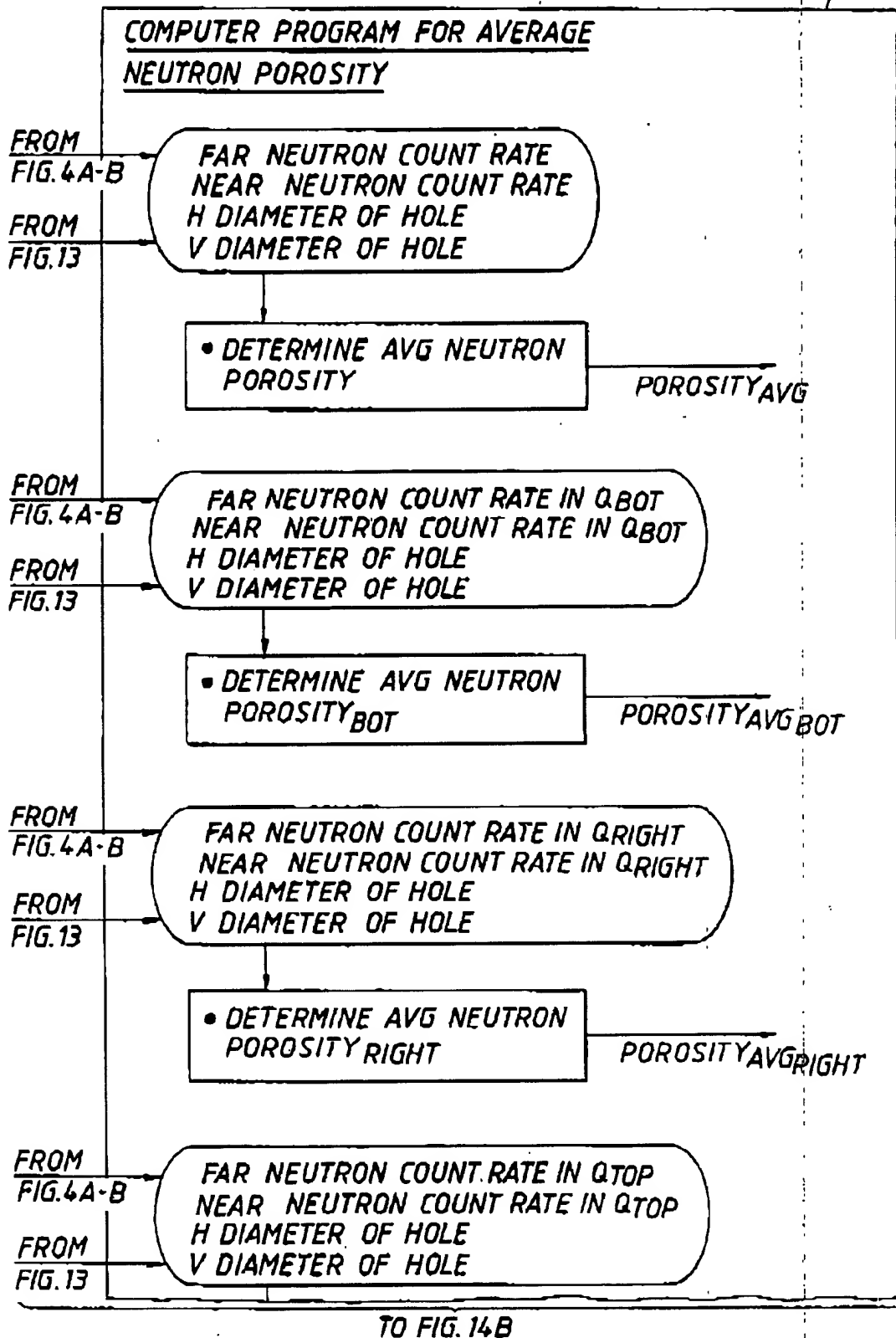


FIG. 14B

FROM FIG. 14A

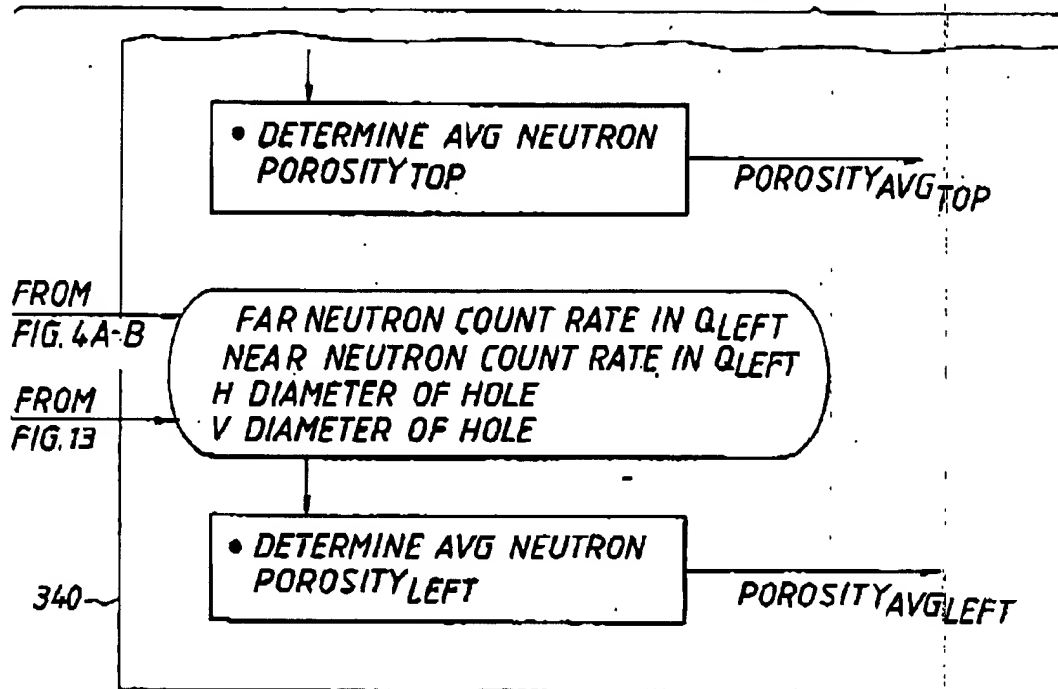


FIG. 15A

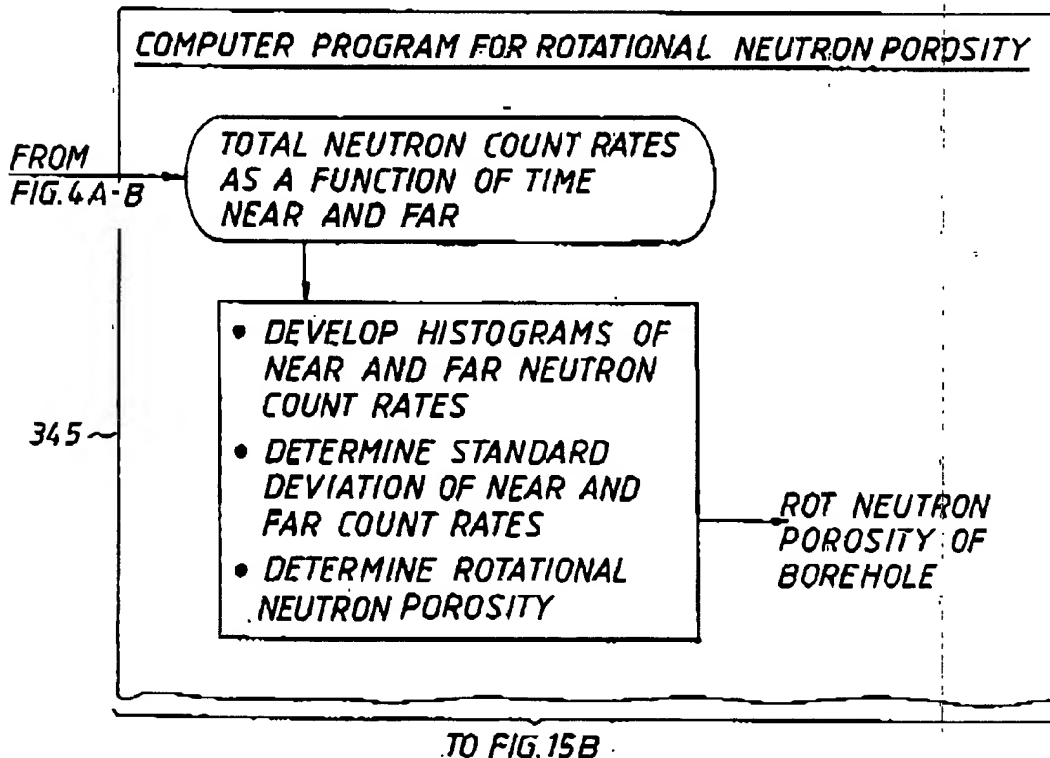


FIG.15B

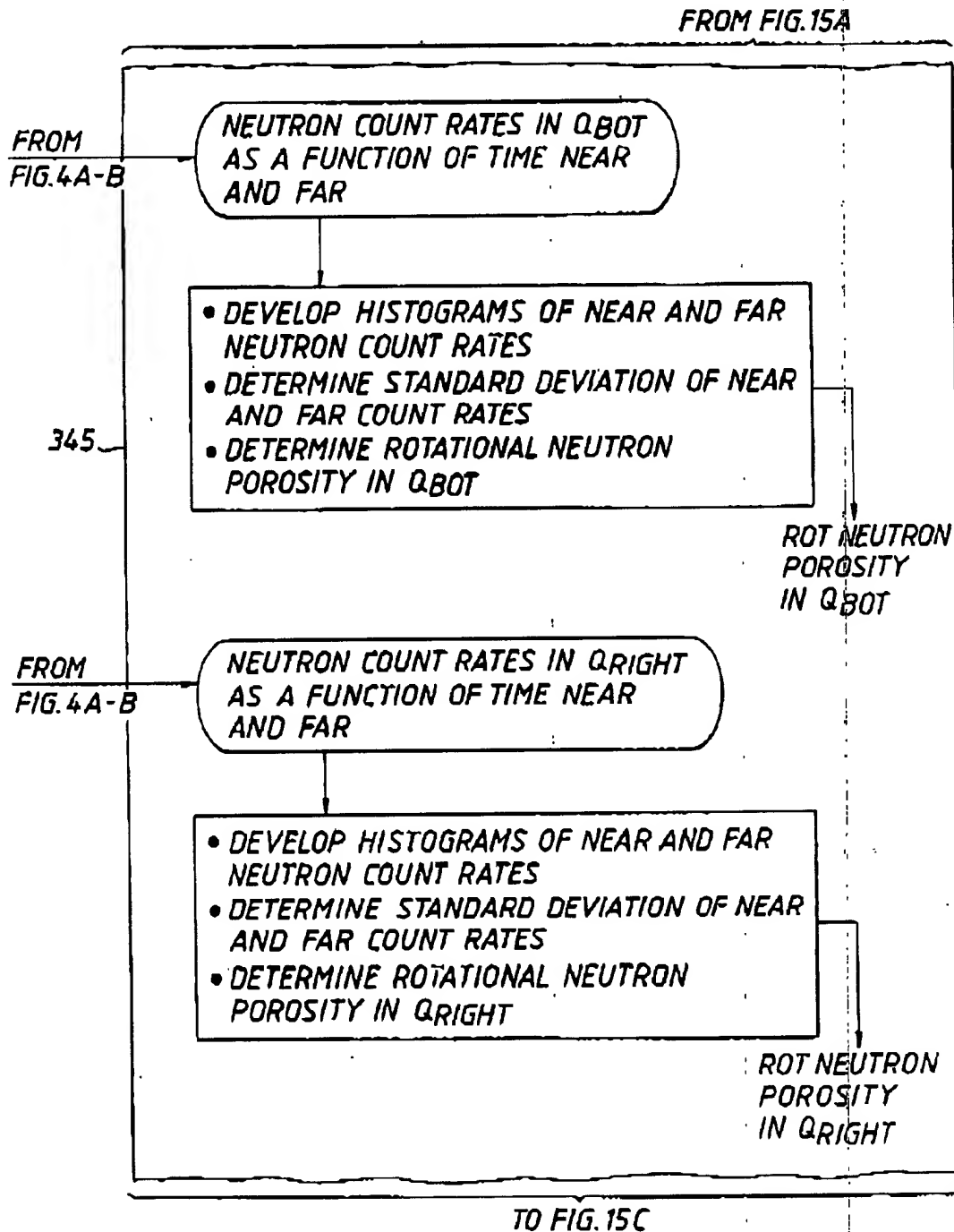
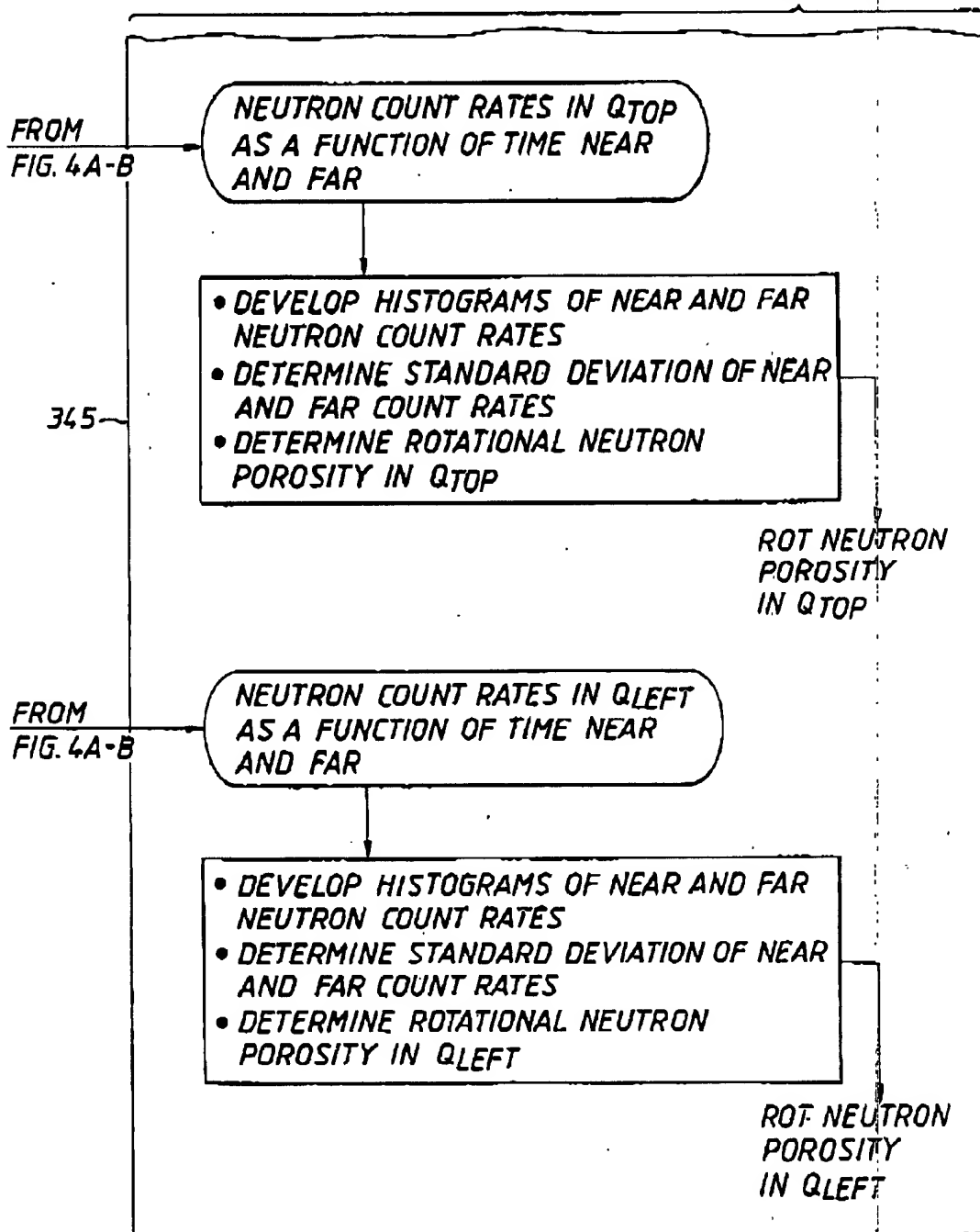
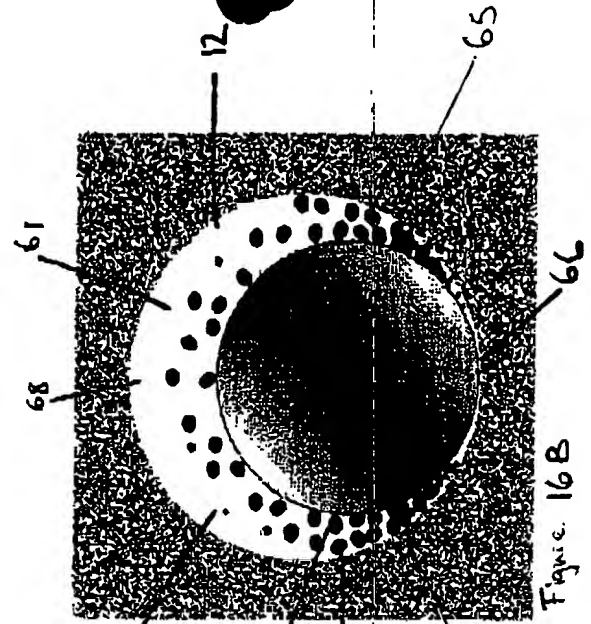
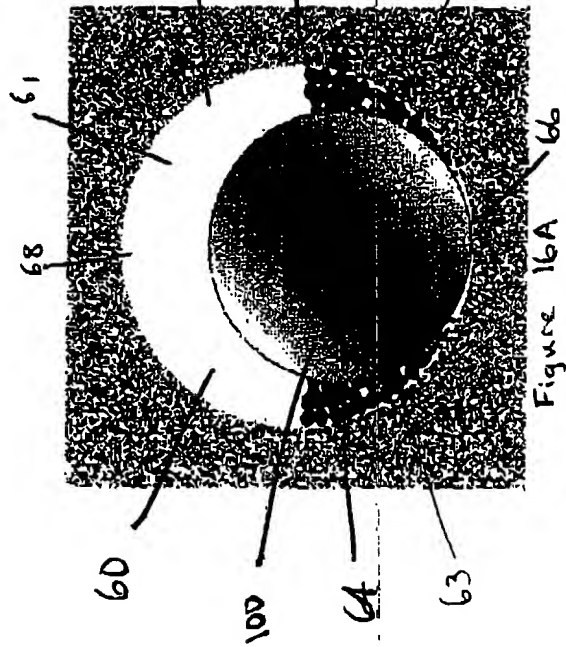


FIG. 15C

FROM FIG. 15B





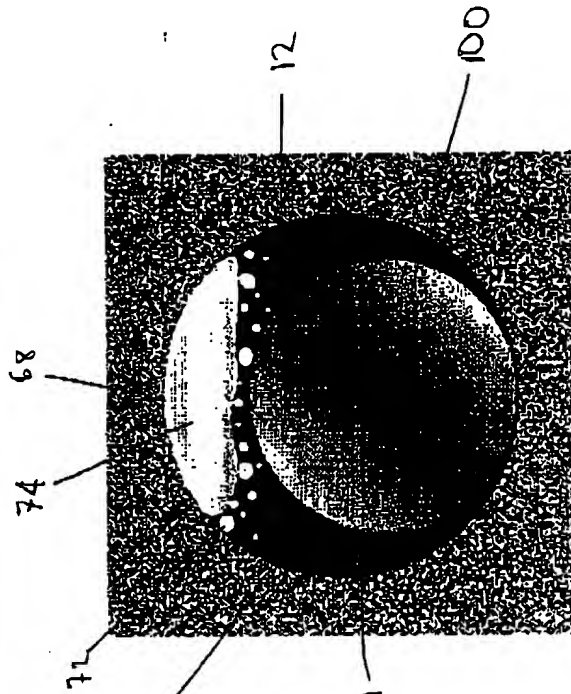


Figure 17A

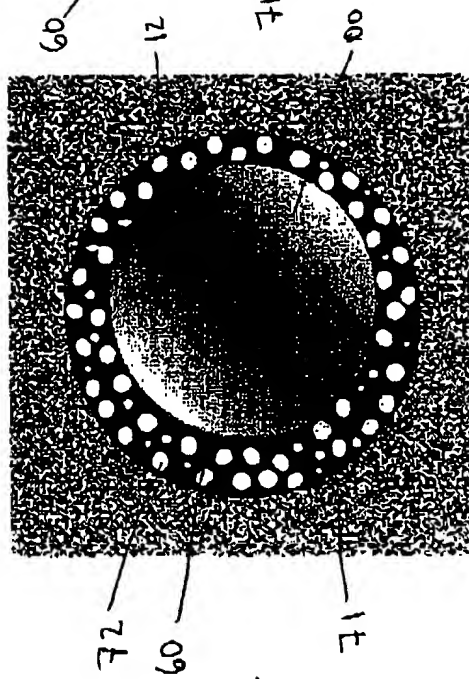


Figure 17B